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ABSTRACT OF THE DISCLOSURE

B Coatings (1,2) on a glass substrate (3) are formed by laying down layers of different thermosetting materials one upon the other in powerpowder form on surface (4). The powerpowder of transparent coating (1) has a higher-cure rate than that of color coating (2) so that when heat is applied, coating (2) remains in the melt condition while the coating (1) hardens, to bond with and enable rolling out onto coating (1), as well as bonding with a backing (5). Materials of different cure-rates are also used for bonding substrates together by bringing the two materials together while one is partly-cured and the other in the melt condition.